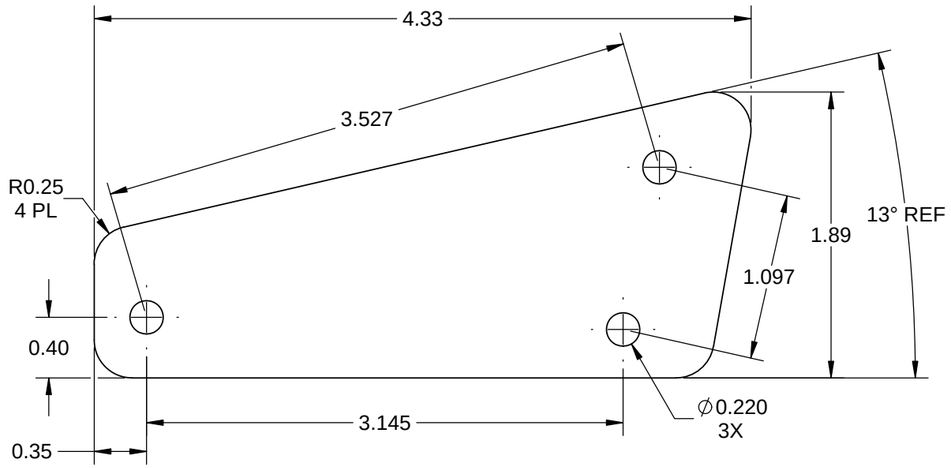
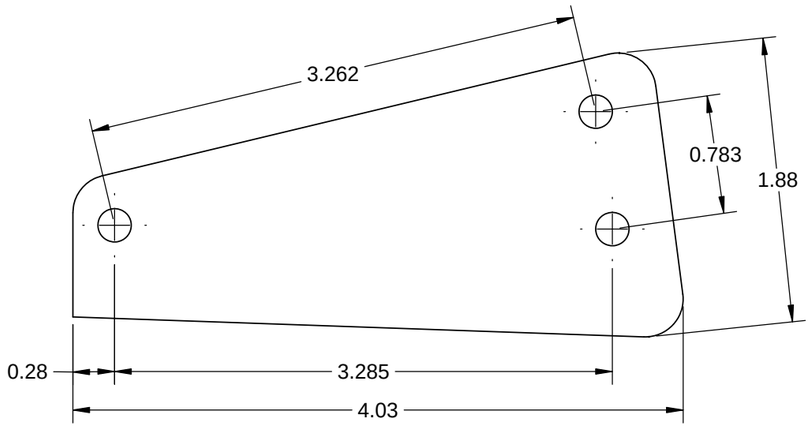


D4520-1 HINGE SHIM



D4520-3 HINGE SHIMS

PRELIMINARY A1
11.11.30 (RP)

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, .05 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.060
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: INDENTIFY PER QSI044 6.1
7) WEIGHT: 0.07 lbs

REV.	DESCRIPTION	BY	DATE
PA1	PRELIMINARY	RP	11.11.18

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D4520	REV. PA1
MFG. APPR.			SHEET 1 OF 1
APPROVED		TITLE HINGE SHIMS	SCALE NTS
DE APPR.			
DATE	11.11.17		

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